

Bench Top Vertical Rapid Mixer Granulator

Specifications:

The instrument/equipment should meet following specifications:

- GMP design with 316 SS contact parts easy and quick disassembly
- RPM Meter- for chopper & granulator
- 75gm to 100 gm working capacity
- Digital RPM controller – for chopper & granulator
- PLC
- Timer – Cutoff
- AM meter
- Main Motor: 100W PMDC
- Chopper Motor: 25W PMDC
- Granulation Blade RPM: Variable 5RPM to 1500RPM
- Chopper Blade RPM: Variable 5RPM to 3000RPM
- The demonstration of the equipment offering actual tender specifications should be mandatory for technical qualification.
- Instrument/ equipment should be provided with at least two year warranty and AMC.
- On sight training will be done by company expert annually for a period of two years.

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Mini Melt Extruder & Spheronizer- Single Unit (GMP)

Specifications:

The instrument/equipment should meet following specifications:

1. Extrusion & Melt Extrusion:

- GMP design with contact parts SS316
- Simple extrusion & Melt Extrusion facility
- Temperature: up to 100°C
- Temperature Controller with efficient control
- Product feed: Manual
- Flexibility (processes and products) for wet granulation as per requirement
- Extrusion capacity: 60-80 grams per batch (product dependent)
- Extrusion screw with 0.5, 1.0, 1.5 and 2.0 mm diameter holes
- Operation and controls: Extrusion by rotating screw thread in a fluted barrel falling into the spheronizer bowl.
- Capable of extruding granules from 0.5 mm to 2.0 mm in diameter
- 0.5 HP 230V AC/Single Phase/50 Hz variable speed drive for extrusion Screw
- Stainless steel control panel
- Speed controller

2. Spheronizer:

- GMP design with contact parts SS316 and acrylic
 - Capacity: 30-80 grams per batch (product dependant)
 - Spheronizer Bowl diameter as per requirement
 - 100 mm diameter friction plates
 - Friction plates available with groove spaces of 3mm and 6 mm
 - Spheronizer discs with square cross-hatched square design, where the processing surface is covered with a grid of truncated pyramids
 - Air supply: air pressure of 5 to 6 bar is required
 - Product feed: Direct from extrusion die
 - Capable of producing 0.6 mm to 3.0 mm spheres
 - Variable plate speeds between 600-1800 rpm
 - Easy disassembly of process parts
 - 0.25 HP 230V AC/Single Phase/50 Hz motor to drive friction plate
 - Stainless steel control panel
 - Speed controller
- The demonstration of the equipment offering actual tender specifications should be mandatory for technical qualification.
 - Instrument/ equipment should be provided with at least two year warranty and AMC.
 - On sight training will be done by company expert annually for a period of two years.

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Mini Spray Dryer (GMP)

Specifications:

The instrument/equipment should meet following specifications:

Mini Spray Dryer (GMP)

- Mains voltage-230V/50Hz (220V-240V)
- Power Rating - 2000W
- Current Consumption - 12A – 20 A
- Evaporation Capacity - Max. 1.00 Liter/hr H₂O
- Aspirator Blower Capacity- 100Nm³/hr or above (Max)
- Temperature of Drying air - 350° C ±1° C Accuracy
- Heater Capacity - 2.0kW
- Compressed air for spray flow - 2-5 bar
- Nozzle - Two-fluid, co-current, SS - 316L, 0.7mm
- Material of construction - Main Stand: SS-316L
- Heating Apparatus - Borosilicate Glass
- Dimension L*W*H - 50 * 60 * 100 cm

Spraying system

- Spray nozzle: 02 no.
 - Pump: Peristaltic type single head (two)
 - Tubing included: Silicone Tubing
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- The demonstration of the equipment offering actual tender specifications should be mandatory for technical qualification.
 - Instrument/ equipment should be provided with at least two year warranty and AMC.
 - On sight training will be done by company expert annually for a period of two years.

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Rotary Tablet Press (GMP)
(Multi tooling D, B, & BB tooling)

Specifications:

The instrument/equipment should meet following specifications:

- With 3 set Die-Punch 1set D tooling, 1set B tooling, 1set BB tooling (flat or concave or capsule shape)
- Type of Tooling – D, B & BB with auto cut-off
- No. of Station - 12 Station
- PLC
- Max. Operating pressure - 1 to 8 Ton
- Max. Pre. Compression - 0.5 to 2 Ton
- Max. Tablet Diameter - 16.0 mm
- Max. Depth of fill - 17.4 mm
- Output Tablet/Hour - 6,000/Hr (Max)
- Turret RPM Min. / Max. - 10–30
- Electric Motor - 2HP/1440RPM
Machine Size in mm – Preferably 460 (L) x 550 (B)x 920(H) or according to match specification.
- The demonstration of the equipment offering actual tender specifications should be mandatory for technical qualification.
- Instrument/ equipment should be provided with at least two year warranty and AMC.
- On sight training will be done by company expert annually for a period of two years.

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Table Top Combo Model Fluidized Bed Processor Cum Tablet Auto Coater (GMP)

Specifications:

The instrument/equipment should meet following specifications:

1. Fluidized Bed Processor (Attachment)

(Dryer, Granulator and Coater)

- Capacity: 75gm to 300gm
- Air Flow: 2m³/min
- Motor Power: 0.75 KW
- Heating capacity: At 60°C 1.5 kW
 At 90°C 2.2 Kw
- 2 Nos. of container - Top Spray & Bottom Spray
- Spray nozzle: 02 no.
- Container Volume: 7-9 L

Oil free compressor

- Type: 100 % Oil-Free (Non-Lubricated)
- Number of Piston: Two
- Piston Displacement Capacity (FAD): 114 ltr/min.(4 cfm)
- Maxi. Working Pressure: 8 Bar (150 psi)
- Air Receiver Volume: 45 Liters

Peristaltic pump

- Pump: Peristaltic type single head
- Tubing included: Silicone Tubing

2. Lab. Tablet Auto Coater (Attachment)

Inlet air related

- Maximum inlet air temperature: 80°C
- Seal with rotating pan: PTFE/silicone seal
- Variable RPM controller & indicator
- Inlet Temperature controller & indicator
- Outlet Temperature indicator
- All Contact Parts SS316 and Non-Contact Parts SS304 – GMP design

Perforated pan

- Pan diameter: 7" in.
- Baffles: 05 Nos.
- Pan RPM range: up to 40rpm
- Maximum batch size: 50gm to 300gm (depending on tablet details)
- Removable pan: yes

Spraying system

- Spray nozzle: 02 no.
- Pump: Peristaltic type single head (2)
- Tubing included: Silicone Tubing

Exhaust air related

Exhaust air volume: 300m³/hr.

- The demonstration of the equipment offering actual tender specifications should be mandatory for technical qualification.
- Instrument/ equipment should be provided with at least two year warranty and AMC.
- On sight training will be done by company expert annually for a period of two years/


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